

This Page Is Inserted by IFW Operations
and is not a part of the Official Record

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

IMAGES ARE BEST AVAILABLE COPY.

**As rescanning documents *will not* correct images,
please do not report the images to the
Image Problem Mailbox.**

ABSTRACT OF THE DISCLOSURE

The present invention relates to an outsole-making process, wherein the materials for outsole and central pad are refined. There is an opening at the front thenar of the outsole. The central pad and the outsole are placed inside the bottom of the

5 mold sequentially with the central pad inset into the opening of the outsole.

After putting on the cover, the mold is shaped up through the process of heat and sulphuration. Finally, the finished outsole is taken out for inspection and trimming before shipment.